

NEW

Xpando® Drill Bits



Antelco's new Xpando® Drill Bit range includes four drill bits to compliment the complete range of Xpando® Take-Off Fittings and Capo® Rubber Grommets.

Features

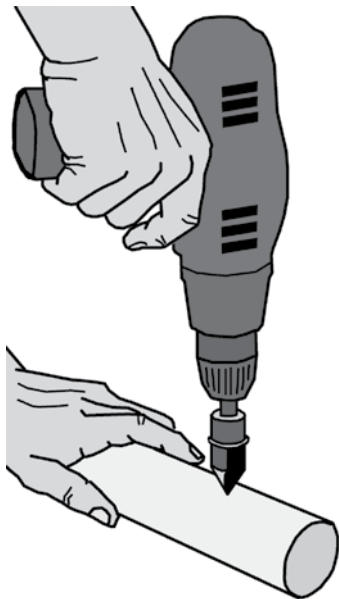
- Available in 14 mm, 16 mm, 19 mm & 22 mm size options.
- 10 mm shank size suits most drills.
- Hardened steel with tapered cutting edge reduces risk of chipping, cracking or tearing of the pipe wall, creating a clean hole cut.
- Flange step reduces risk of drilling through opposite wall of pipe.

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Installation Instructions

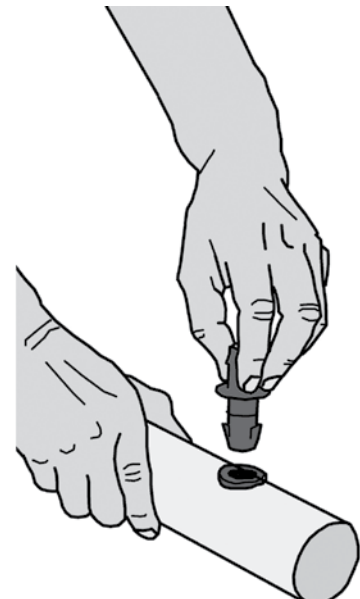
XPANDO® TAKE-OFF ADAPTOR	NOM. PIPE SIZE (min. ID)	MIN. WALL THICKNESS	MAX. WALL THICKNESS	CAPO® GROMMET	HOLE SIZE GROMMET
XPANDO® 10 mm x 14 mm take-off XPANDO® 10 mm x 15 mm take-off	25 mm	1.5 mm	3.6 mm	10 mm (curved)	14 mm
XPANDO® 13 mm x 13 mm take-off XPANDO® 13 mm x 14 mm take-off XPANDO® 13 mm x 15 mm take-off	40 mm	1.5 mm	2.3 mm	13 mm	16 mm
XPANDO® 16 mm x 16 mm take-off XPANDO® 16 mm x 18 mm take-off	50 mm	1.5 mm	3.6 mm	16 mm	19 mm
XPANDO® 19 mm x 19 mm take-off XPANDO® 19 mm x 21 mm take-off XPANDO® 19 mm x 25 mm take-off	50 mm	1.5 mm	6.0 mm	19 mm	22 mm

STEP 1

Drill hole using recommended Xpando® Drill Bit. Use low speed drill. Remove burrs and swarth from pipe prior to installing Capo® grommet and Xpando® fitting.

STEP 2

Place appropriate Capo® grommet firmly in hole with flange facing out.

STEP 3

Push Xpando® Take-Off Adaptor into grommet until flange and grommet are flush. Flush sub mains and lateral lines after installation.

Putting Water Where It Counts!®

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